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QS-9000is a harmonization of Chrysler ' s Supplier Quality Assurance Manual, Ford ' s Q-101 Quality System Standard, and General Motors ' NAO Targets for Excellence, with input from the Truck Manufacturers. ISO 9001:1994 Section 4 has been adopted as the foundation for QS-9000and is printed in Section I in italictype.

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QS 9000 was replaced by TS 16949:1999 and became obsolete in December, 2006. Currently, the latest version of this standard is IATF 16949.. QS 9000 was introduced in 1994. QS 9000 was an international quality management system (QMS) standard for the automotive industry originally developed by the ' Big Three ' of the American auto industry, namely, Daimler Chrysler Corporation, Ford Motor ...

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